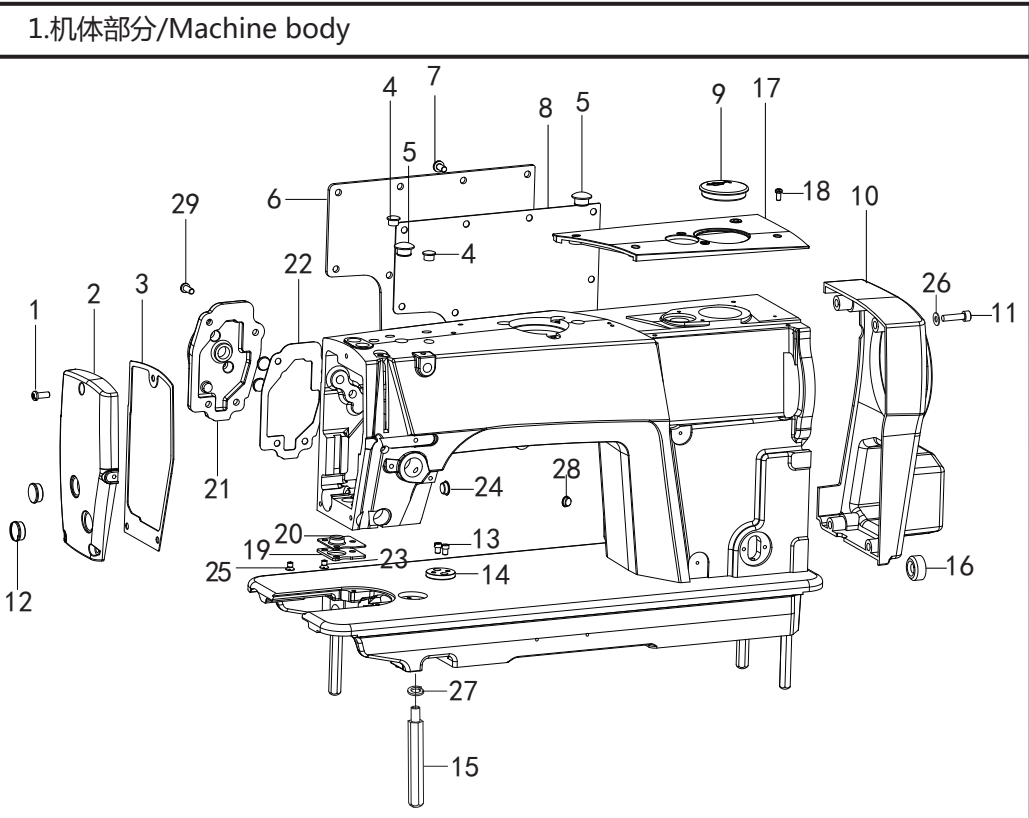
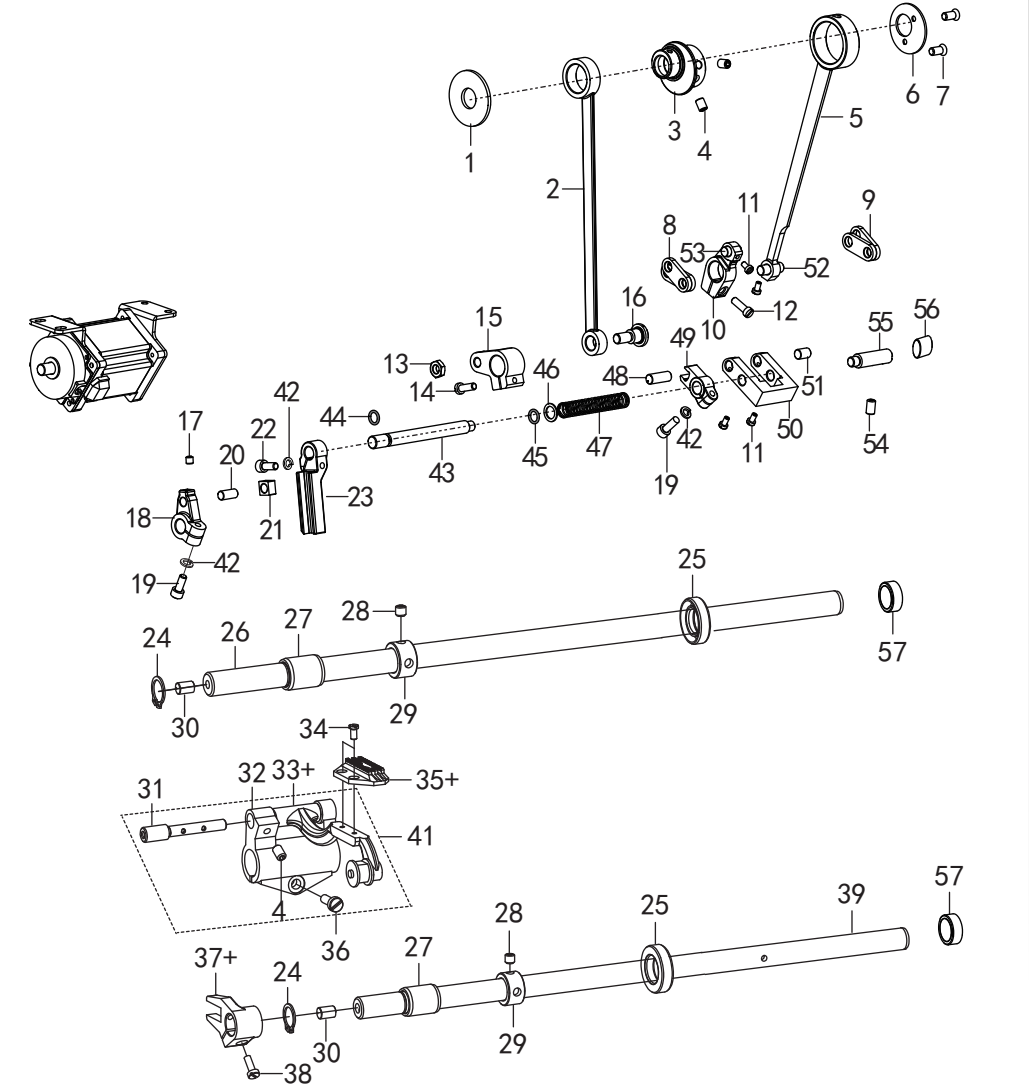


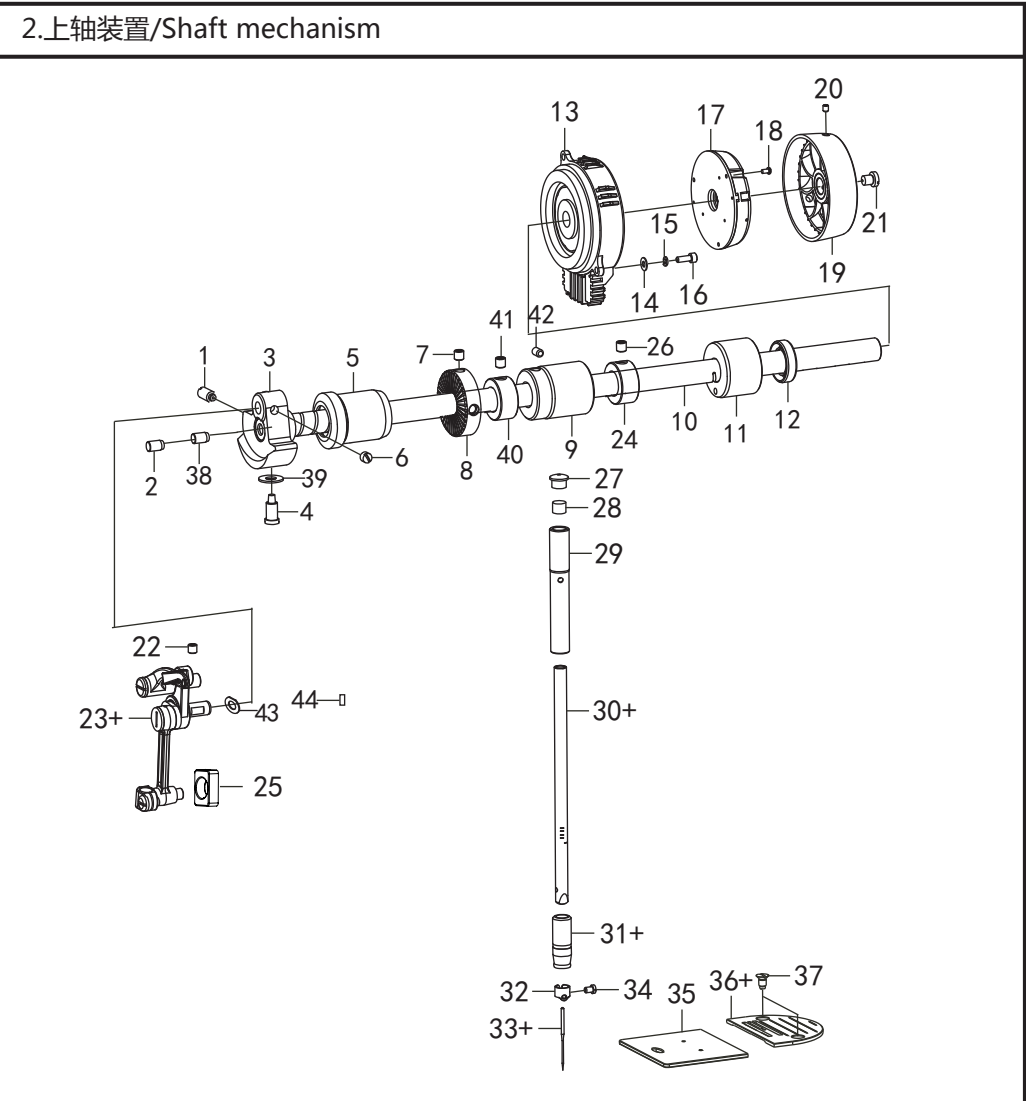


序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	062710812	3	螺钉 SM4. 76-28X9	SCREW PAN SM4. 76-28X9
2	149010201	1	面板	FACE PLATE
3	149010301	1	面板垫	GASKET
4	115011401	2	橡皮塞 8.5	RUBBER 8.5
5	101011001	2	橡皮塞 12.5	RUBBER 12.5
6	115010401	1	后窗板	SIDE PLATE
7	062501016	9	螺钉 M5×10	SCREW PAN M5×10
8	115010501	1	后窗板衬垫	GASKET
9	168010901	1	橡皮塞 37. 8	RUBBER 37. 8
10	168012101	1	马达罩	MOTOR COVER
11	018502532	4	螺钉 M5×25	SCREW PAN M5×25
12	115010701	2	橡皮塞 15. 5	RUBBER 15. 5
13	101013201	2	螺钉 SM4. 37-40×5. 5	SCREW PAN SM4. 37-40X5. 5
14	101012601	1	卷边器座	EDGE WINDING DEVICE
15	168011701	4	底板支柱	BED SCREW STUD
16	101011401	1	孔塞20. 9	RUBBER 20. 9
17	168012001	1	顶盖	UPPER COVER
18	168012501	5	螺钉 M3×8	SCREW PAN M3×8
19	149011901	1	密封压板	PRSSER BAR SUPPORT
20	149012001	1	压杆密封垫	GASKET
21	149012101	1	机头后罩	REAR HOUSING
22	149012201	1	后罩密封垫	GASKET
23	115023501	2	螺钉 SM4. 37-40X6	SCREW PAN SM4. 37-40X6
24	115049101	1	橡皮塞9. 5	RUBBER 9. 5
25	149012301	1	螺钉 SM4. 37-40X6	SCREW SM4. 37-40X6
26	025050132	4	垫圈 5	WASHER 5
27	028060246	4	弹簧垫圈T6	SPRING WASHER T6
28	101013301	1	孔塞8. 8	HOLE PLUG 8. 8
29	101056001	4	螺钉SM4. 76-28X12	SCREW SM4. 76-28X12

4.送料装置/Feed mechanism components

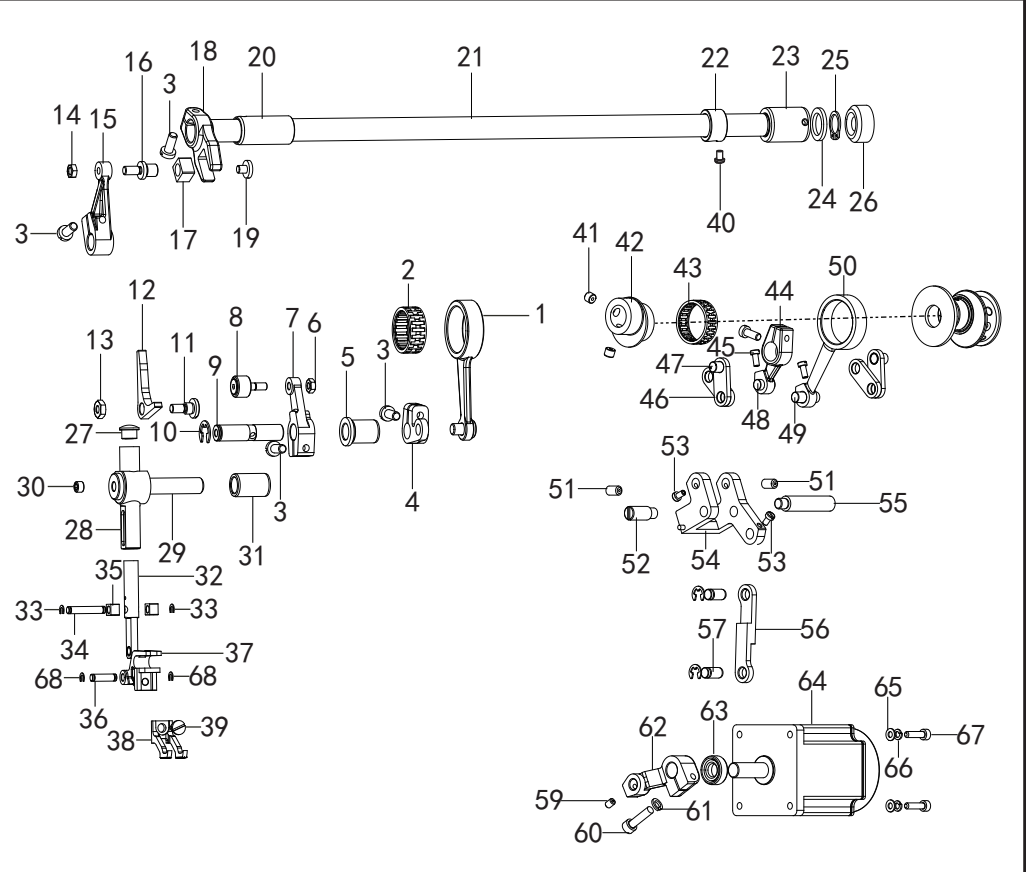


序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	149040301	1	凸轮垫片	CAM GASKET
2	101060301	1	抬牙连杆	TOOTH LIFTING LINK
3	149040101	1	送布凸轮	CLOTH FEEDING CAM
4	014060832	2	螺钉M6-0. 75X8	SCREW M6-0. 75X8
5	149040201	1	送料连杆	FEED LINKAGE
6	101060701	1	送料偏心轮盖板	FEEDING ECCENTRIC COVER PLATE
7	101042001	2	螺钉 SM3. 57-40X6	SCREW SM3. 57-40X6
8	101061602	1	送料摆动板H	FEEDING SWING PLATE H
9	101061701	1	送料长摆动板	FEEDING LONG SWING PLATE
10	101063301	1	送料曲柄	FEEDING CRANK
11	101062401	1	螺钉SM3. 57-40X6	SCREW SM3. 57-40X6
12	101063501	1	螺钉SM4. 76-28X15	SCREW SM4. 76-28X15
13	101063701	1	螺母SM5. 95	NUT SM5. 95
14	103043501	1	螺钉SM4. 76-28X14	SCREW SM4. 76-28X14
15	101063601	1	抬牙后曲柄	CRANK AFTER TOOTH LIFTING
16	101061101	1	轴位螺钉SM7. 14X28	AXIAL SCREW SM7. 14X28
17	012500536	1	螺钉M5X5	SCREW M5X5
18	166200501	1	倒缝驱动曲柄	REVERSE SEWING DRIVE CRANK
19	018501432	2	螺钉M5X14	SCREW M5X14
20	166200601	1	驱动曲柄销	DRIVE CRANK PIN
21	166200402	1	连接柱滑块	CONNECTING COLUMN SLIDER
22	018501632	1	螺钉M5X16	SCREW M5X16
23	166200401	1	摆动导向曲柄	SWINGING GUIDE CRANK
24	048140142	2	挡圈 C14	RETAINING RING C14
25	166201601	2	油封14X18. 5X5	OIL SEAL 14X18. 5X5
26	168042601	1	送布轴	CLOTH FEEDING SHAFT
27	101063102	2	抬牙轴前轴套	FRONT SLEEVE OF TOOTH LIFTING SHAFT
28	101063001	4	螺钉 SM6. 35	SCREW SM6. 35
29	101062901	2	送布轴挡圈	CLOTH FEEDING SHAFT RETAINER RING
30	115082801	6	油毡	ASPHALT FELT
31	101062201	1	牙架销	DIE PIN
32	101062501	1	牙架座	TOOTH HOLDER
33	101062301	1	牙架	DENTAL FRAMEWORK
34	115047001	2	螺钉 SM3. 18	SCREW SM3. 18
35+	115046901	1	送料牙 M	FEEDING TOOTH M
36	101062701	1	螺钉 SM4. 76	SCREW SM4. 76
37	101063901	1	抬牙叉形曲柄	TOOTH LIFTING FORK CRANK
38	101064001	1	螺钉SM4. 37-40X12	SCREW SM4. 37-40X12
39	168043901	1	抬牙轴	TOOTH LIFTING SHAFT
40	101062601	1	螺钉SM4. 37-40X7	SCREW SM4. 37-40X7
41	101062101	1	牙架组件	TOOTH RACK ASSEMBLY
42	028050246	3	弹簧垫圈T5	SPRING WASHER T5
43	166200201	1	针距摆动轴	NEEDLE PITCH OSCILLATING AXLE
44	166201501	1	O型圈8. 1X1. 8	O-RING 8. 1X1. 8
45	115045001	1	O型密封圈	O-RING
46	166202801	1	垫圈9	WASHER 9
47	166202701	1	防油限位簧	OIL PROOF LIMIT SPRING
48	166200701	1	摆动板连接销	SWING PLATE CONNECTING PIN
49	166200301	1	摆动座固定架	SWINGING SEAT FIXING FRAME
50	166200101	1	摆动座	SWINGING SEAT
51	101061801	1	摆动板连接销	SWING PLATE CONNECTING PIN
52	101060901	1	送料连杆销	FEED LINKAGE PIN
53	101063401	1	送料曲柄销	FEEDING CRANK PIN
54	101032401	2	螺钉SM5. 95	SCREW SM5. 95
55	168041301	1	切换器右销	RIGHT SWITCH PIN
56	115011001	1	孔塞10. 5	HOLE PLUG 10. 5
57	125013001	2	孔塞15. 2	HOLE PLUG 15. 2

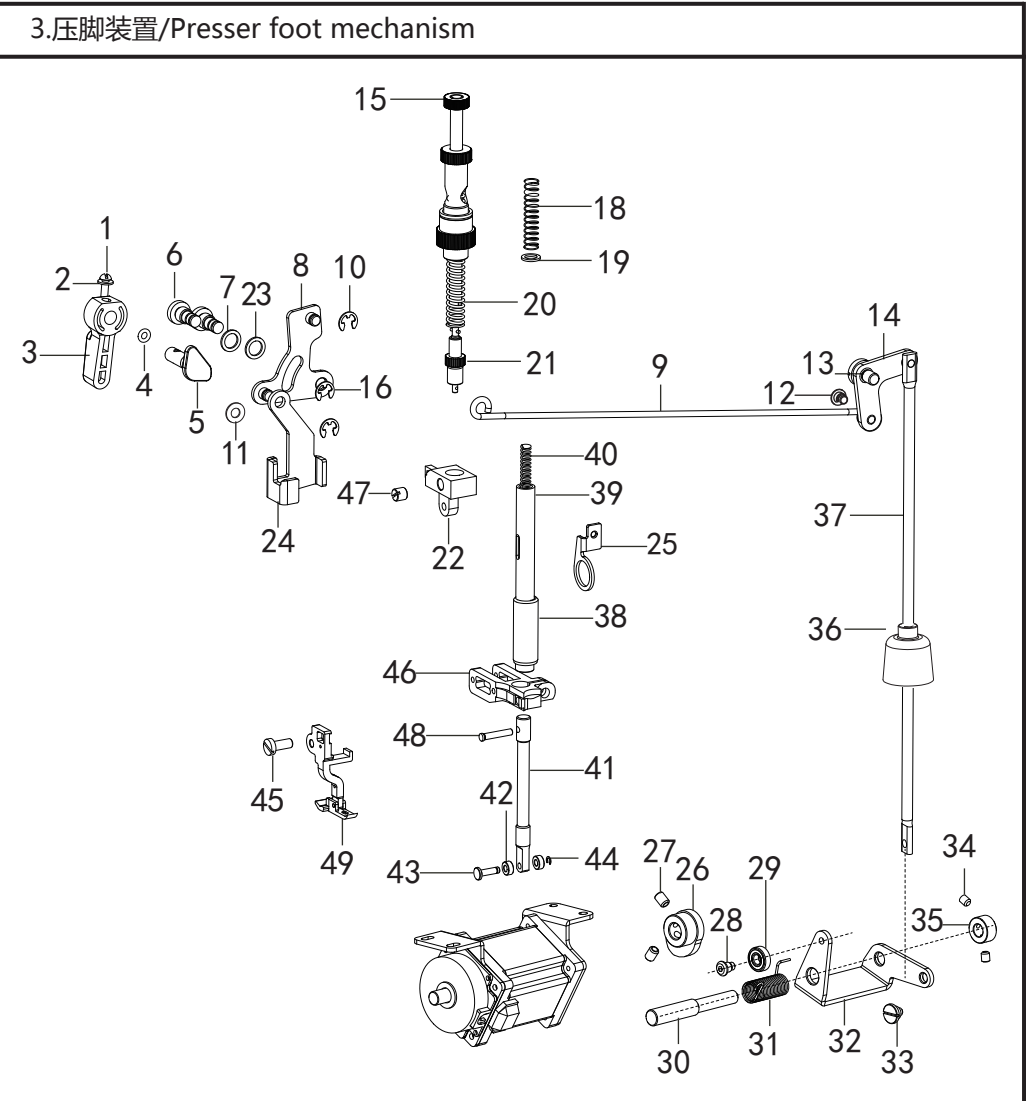


序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	101031601	1	螺钉 SM7. 14	SCREW SM7. 14
2	101031901	2	橡皮塞 6. 8	RUBBER STOPPER 6. 8
3	149020301	1	针杆曲柄	NEEDLE BAR CRANK
4	101031801	1	螺钉 SM7. 14	SCREW SM7. 14
5	149020501	1	上轴前轴套	FRONT SHAFT SLEEVE OF UPPER SHAFT
6	101031701	2	螺钉 SM6. 35	SCREW SM6. 35
7	014500832	2	螺钉 M5×8	SCREW M5×8
8	101032101	1	绕线驱动轮	WINDING DRIVE WHEEL
9	168020901	1	上轴中轴套	UPPER SHAFT MIDDLE SHAFT SLEEVE
10	152206201	1	上轴	UPPER AXIS
11	168021102	1	上轴后轴套	UPPER SHAFT REAR SHAFT SLEEVE
12	115024001	1	油封	OIL SEAL
13	168021302	1	马达组件	MOTOR ASSEMBLY
14	028050246	3	弹性垫圈	ELASTIC WASHER
15	025050132	3	垫圈 M5	WASHER M5
16	018501432	3	螺钉 M5×14	SCREW M5×14
17	115020101	1	编码器	ENCODER
18	062350516	3	螺钉 M5×5	SCREW M5×5
19	115025303	1	手轮	HANDWHEEL
20	012501032	2	螺钉 M5×10	SCREW M5×10
21	115025401	1	螺钉 SM8. 73	SCREW SM8. 73
22	012061032	1	螺钉 M6×10	SCREW M6×10
23+	101031401	1	挑线杆组件 M	THREAD TAKE-UP LEVER ASSEMBLY M
24	101032501	1	上轴挡圈	UPPER SHAFT RETAINER RING
25	115020201-1	1	针杆滑块	NEEDLE BAR SLIDER
26	115024801	2	螺钉 SM4. 37-40X6	SCREW SM4. 37-40X6
27	115010801	1	橡皮塞 8. 5	RUBBER STOPPER 8. 5
28	115025601	1	油毡	ASPHALT FELT
29	101040301	1	针杆上套	NEEDLE BAR UPPER SLEEVE
30	101040403	1	针杆 M	NEEDLE BAR M
31	101040901	1	针杆下套 M	NEEDLE BAR LOWER SLEEVE M
32	149023201	1	针杆过线环	NEEDLE BAR THREAD PASSING RING
33+	115024101	1	机针DBX 1 14	NEEDLE DBX1 14
34	101041001	1	支针螺钉SM3. 18	NEEDLE SCREW SM3. 18
35	101011801	1	推板组件	PUSH PLATE ASSEMBLY
36+	115023401	1	针板M	NEEDLE PLATE M
37	115023501	2	螺钉SM4. 37	SCREW SM4. 37
38	101034102	1	上轴油毡	UPPER SHAFT FELT
39	115085301	1	O型圈9. 3X2. 4	O-RING 9. 3X2. 4
40	101062901	1	送料挡圈	FEEDING RETAINER RING
41	014770632	2	螺钉SM6. 35-40X6	SCREW SM6. 35-40X6
42	014760832	1	螺钉SM5. 95	SCREW SM5. 95
43	115021402	1	垫圈8	WASHER 8
44	101030601	1	挑线杆防油套	OIL PROOF SLEEVE

5.摆动部件/Swinging parts



序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	149050101	1	偏心连杆	WALKING FOOT DRIVING ROD ASM
2	149050201	1	滚针轴承	NEEDLE BEARING
3	101062701	4	螺钉SM4. 76-28x12	SCREW SM4. 76-28X12
4	149051501	1	偏心后曲柄	DRIVING ARM REAR
5	149051001	1	摆动套U	DRIVING SHAFT BUSHING
6	021400312	1	螺母M4	NUT M4
7	149050401	1	偏心前曲柄	DRIVING ARM FRONT
8	149050501	1	轴承滚轮	DRIVING ROLLER
9	149051101	1	偏心摆动轴	WALKING FOOT DRIVING SHAFT
10	048070342	1	挡圈E7	RETAINING RING E7
11	149050701	1	轴位螺钉SM4. 76-32x8. 5	SCREW SM4. 76-32X8. 5
12	149050601	1	压脚抬升杠杆	DRIVING PRESSER ARM
13	149050801	1	螺母SM4. 76x32	NUT SM4. 76X32
14	149051601	1	螺母SM4. 76x28	NUT SM4. 76X28
15	149051401	1	压脚摆动曲柄	FEED ROCKER SHAFT CRANK LOWER
16	149052501	1	压脚摆动架	WALING FOOT HORIZONTAL LOWER
17	149051301	1	摆动滑块	SLIDE BLOCK
18	149053101	1	压脚摆动叉	FEED ROCKER SHAFT CRANK UPPER
19	149051201	1	螺钉SM4. 37x40	SCREW SM4. 37X40
20	152300401	1	针送布摆动前轴套	ROCK SHAFT BUSHING FRONT
21	152300101	1	针送布摆动轴	ROCK SHAFT
22	152300801	1	挡圈12. 7	THRUST COLLAR 12. 7
23	152301001	1	针送布摆动后轴套	ROCK SHAFT BUSHING BACK
24	152301101	1	垫圈12. 7	WASHER 12. 7
25	048120142	1	轴用弹性挡圈12	RETAINING RING 12
26	101011301	1	孔塞20	RUBBER 20
27	115011401	1	孔塞8. 5	RUBBER 8. 5
28	149051801	1	压脚摆动衬套	FEED ROCKER BAR BUSHING
29	149051901	1	压脚摆动架	FEED ROCKER SHAFT
30	149052001	1	螺钉SM5. 95-28x4	SCREW SM5. 95-28X4
31	149053001	1	摆动套D	BUSHING D
32	149052101	1	压脚摆动杆	HORIZONTAL BAR ASM.



序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	101054501	1	螺钉 SM3. 57	SCREW SM3. 57
2	101054601	1	垫圈3. 7	WASHER 3. 7
3	168030301	1	抬压脚扳手	PRESSER FOOT LIFTING WRENCH
4	081004070	1	O型圈 P4	O-RING P4
5	149030501	1	抬压脚凸轮	PRESSER FOOT LIFTING CAM
6	101052001	2	前杠杆螺纹销	FRONT LEVER THREADED PIN
7	101052101	1	防油橡胶垫（薄）	OIL PROOF RUBBER PAD (THIN)
8	101051501	1	抬压脚前杠杆	FRONT LEVER FOR PRESSER FOOT LIFT
9	149030901	1	抬压脚拉杆	PRESSER FOOT LIFT ROD
10	048050342	1	卡簧 E5	CIRCLIP E5
11	101056301	2	垫圈 6. 35	WASHER 6. 35
12	115034301	2	轴位螺钉 SM4. 76	SHAFT POSITION SCREW SM4. 76
13	115034501	1	轴位螺钉 SM6. 35	SHAFT POSITION SCREW SM6. 35
14	167052401	1	抬压脚后杠杆	REAR LEVER FOR PRESSER FOOT LIFT
15	149031501	1	调压螺钉组件	PRESSURE REGULATING SCREW ASSEMBLY
16	101075201	2	卡簧E5	CIRCLIP E5
17	168031301	1	轴位螺钉SM4. 76x32	SHAFT POSITION SCREW SM4. 76X32
18	149031801	1	调压复位簧	PRESSURE REGULATING RESET SPRING
19	149031901	1	垫圈6. 5	WASHER 6. 5
20	149032001	1	调压簧	PRESSURE REGULATING SPRING
21	149032101	1	调节器组件	REGULATOR AS
22	149032201	1	压杆导架组件	PRESSER BAR GUIDE ASSEMBLY
23	101052701	2	防油橡胶垫（厚）	OIL PROOF RUBBER PAD (THICK)
24	149035301	1	压脚升降板	PRESSER FOOT LIFTING PLATE
25	149035201	1	松线顶板	LOOSE LINE ROOF
26	166201101	1	抬压脚凸轮	PRESSER FOOT LIFTING CAM
27	014600632	2	螺钉M6-0. 75X6	SCREW M6-0. 75X6
28	166201001	1	轴位螺钉SM4. 76	SHAFT POSITION SCREW SM4. 76
29	169034001	1	轴承	BEARING
30	166200902	1	抬压脚曲柄轴	PRESSER FOOT LIFTING CRANK SHAFT
31	166201402	1	压脚复位簧	PRESSER FOOT RESET SPRING
32	166200801	1	抬压脚驱动曲柄	PRESSER FOOT LIFT DRIVE CRANK
33	168031301	1	轴位螺钉SM4. 76X32	SHAFT POSITION SCREW SM4. 76X32
34	152201701	2	螺钉 SM4. 37-40X4	SCREW SM4. 37-40X4
35	168033501	1	曲柄轴挡圈	CRANKSHAFT RETAINER RING
36	168033601	1	膝控提升杆橡皮塞	RUBBER STOPPER
37	168033701	1	抬压脚顶杆	PRESSER FOOT LIFTER
38	149033801	1	压杆衬套	PRESSING ROD BUSHING
39	149033901	1	压杆	PRESSURE BAR
40	149034001	1	压脚复位簧	PRESSER FOOT RESET SPRING
41	149034101	1	压脚提升轴	PRESSER FOOT LIFTING SHAFT
42	149034201	2	压脚滚轮	PRESSER FOOT ROLLER
43	149034301	1	压脚滚轮轴	PRESSER FOOT ROLLER SHAFT
44	048025342	1	挡圈 E2. 5	RETAINING RING E2. 5
45	101062701	1	螺钉SM4. 76-28X12	SCREW SM4. 76-28X12
46	149034601	1	压脚滑块导架	PRESSER FOOT SLIDER GUIDE
47	115024801	1	螺钉SM6. 35-40X8	SCREW SM6. 35-40X8
48	149035001	1	压脚抬升销	PRESSER FOOT LIFTING PIN
49	149035101	1	压脚组件	PRESSER FOOT ASSEMBLY

