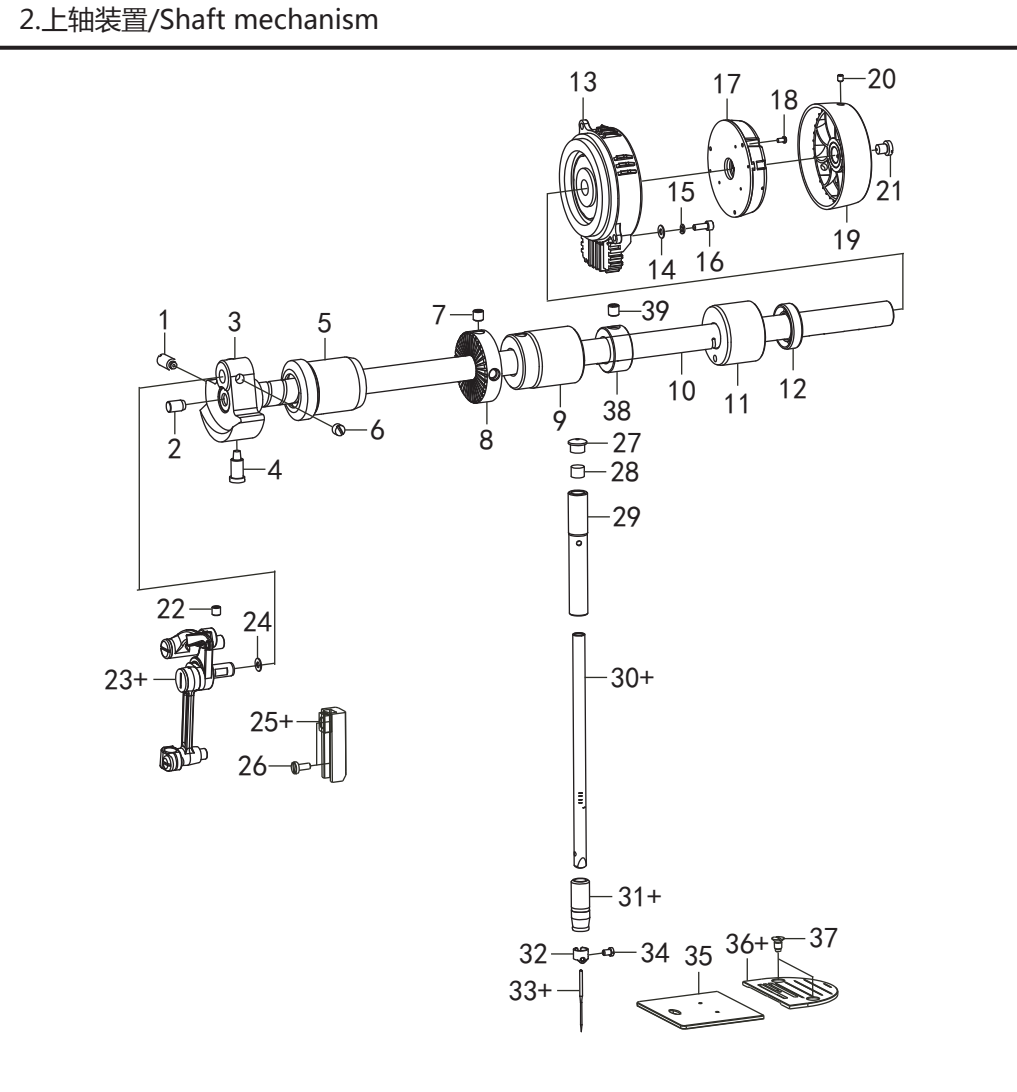
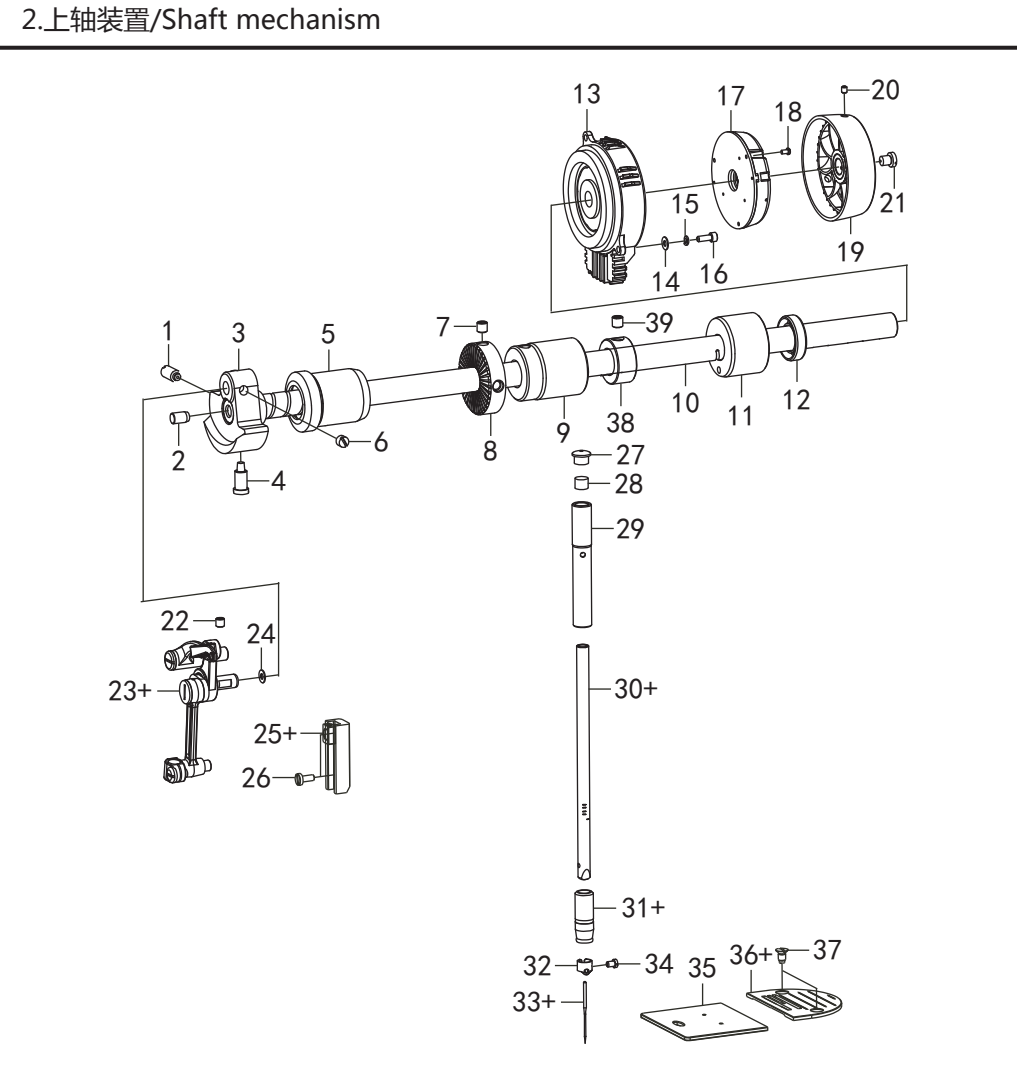
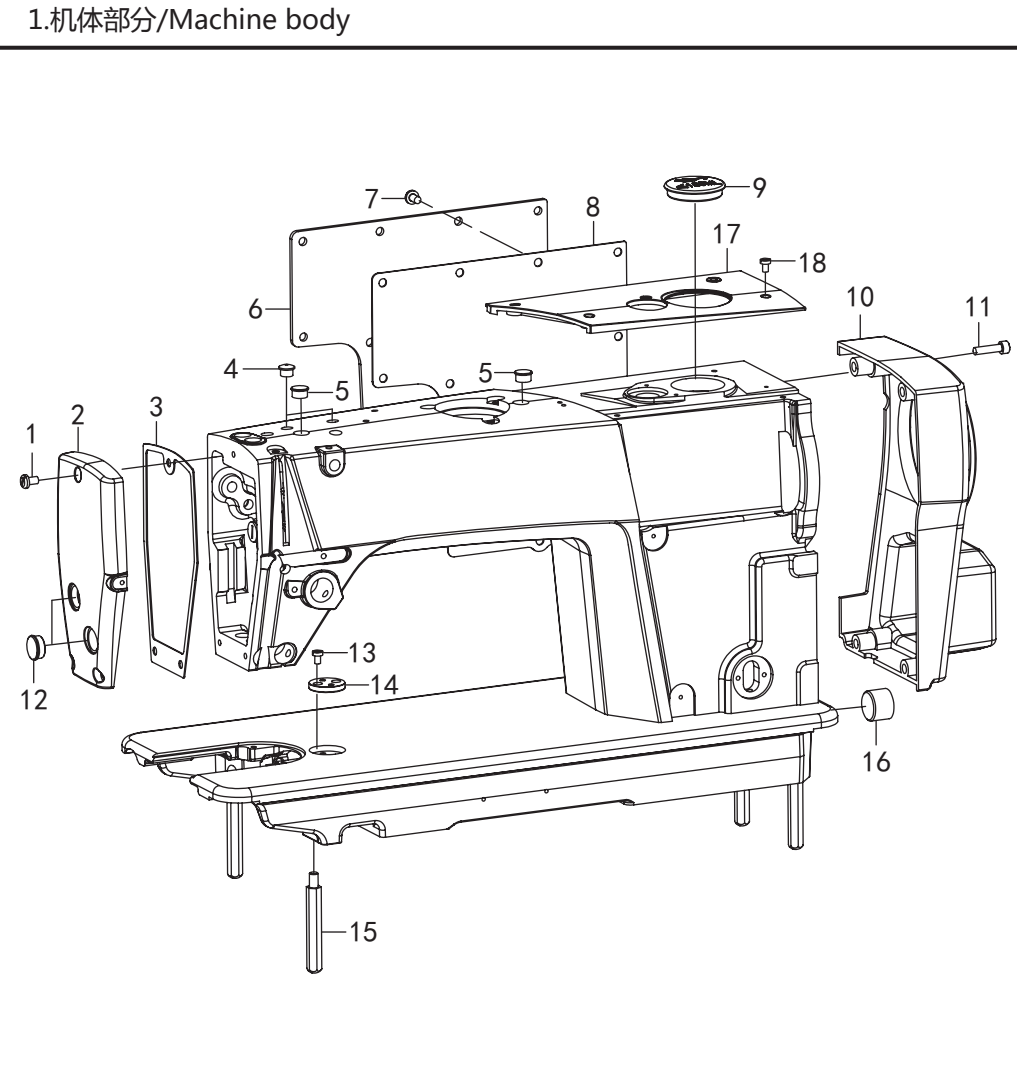
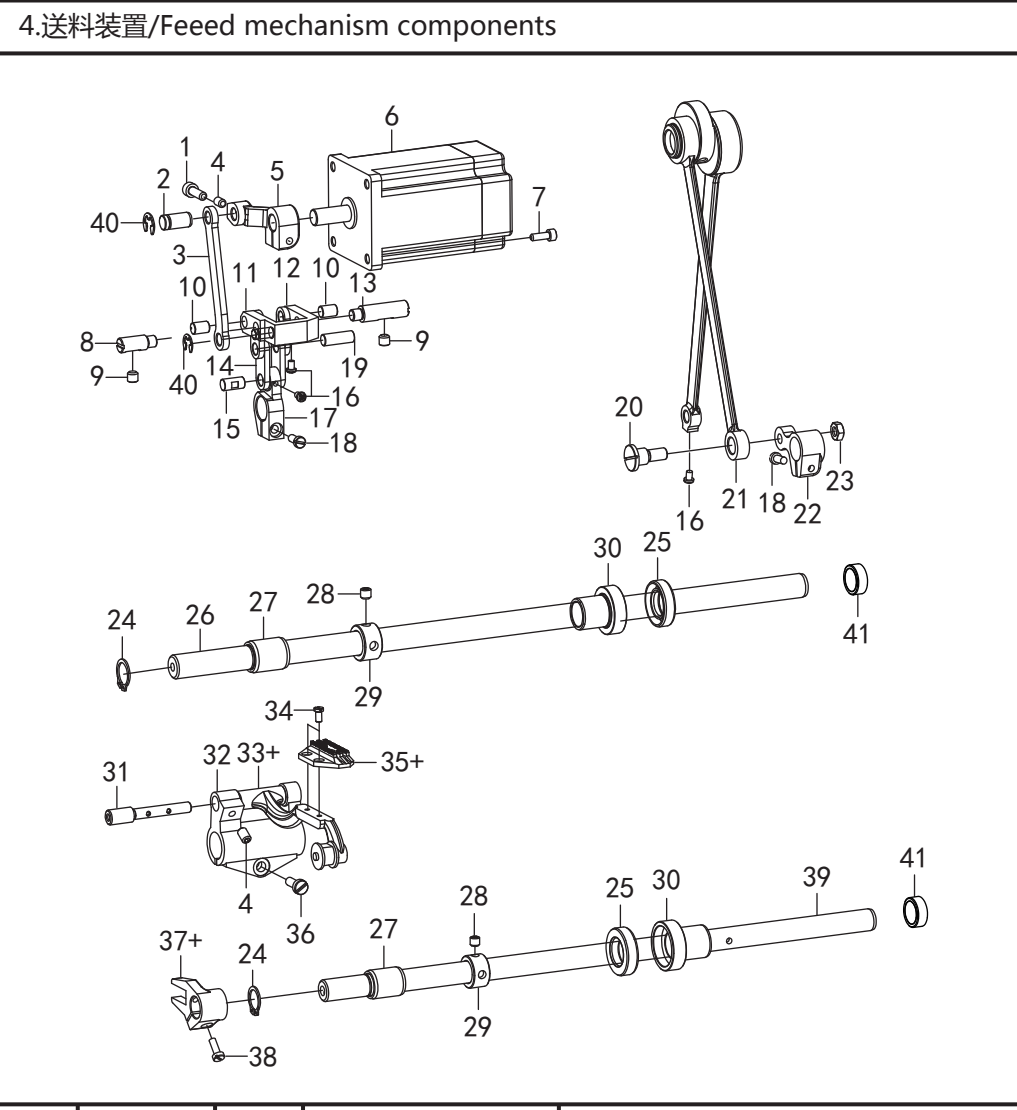
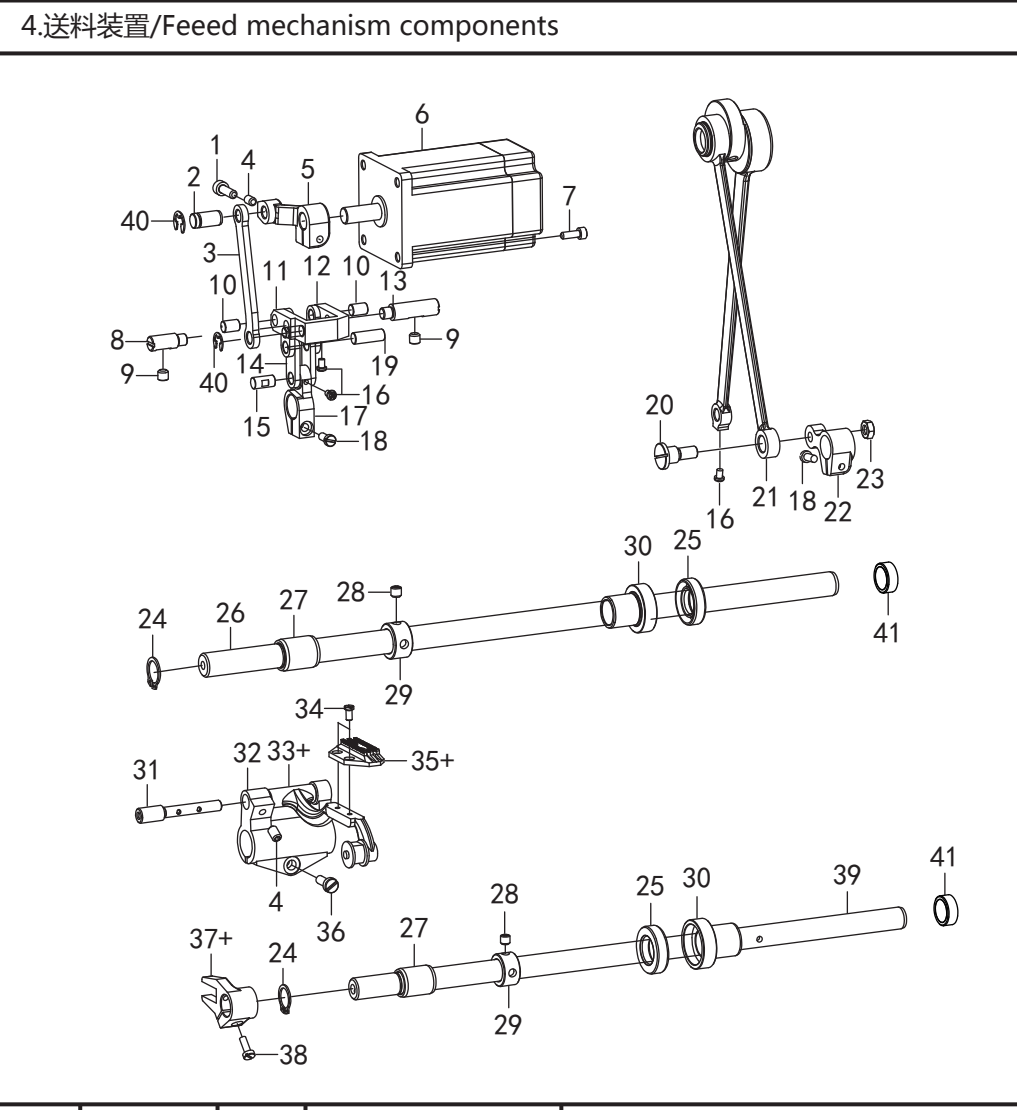
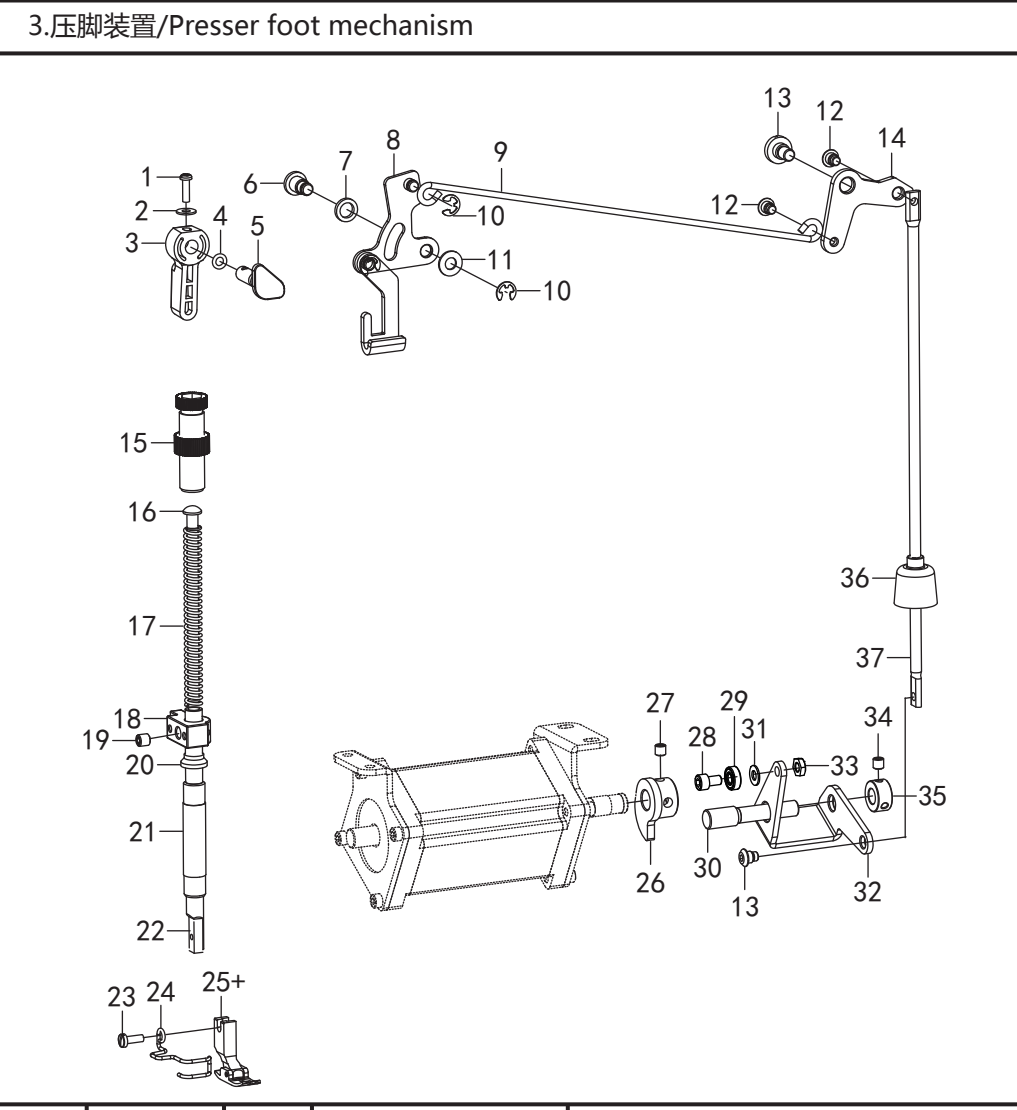
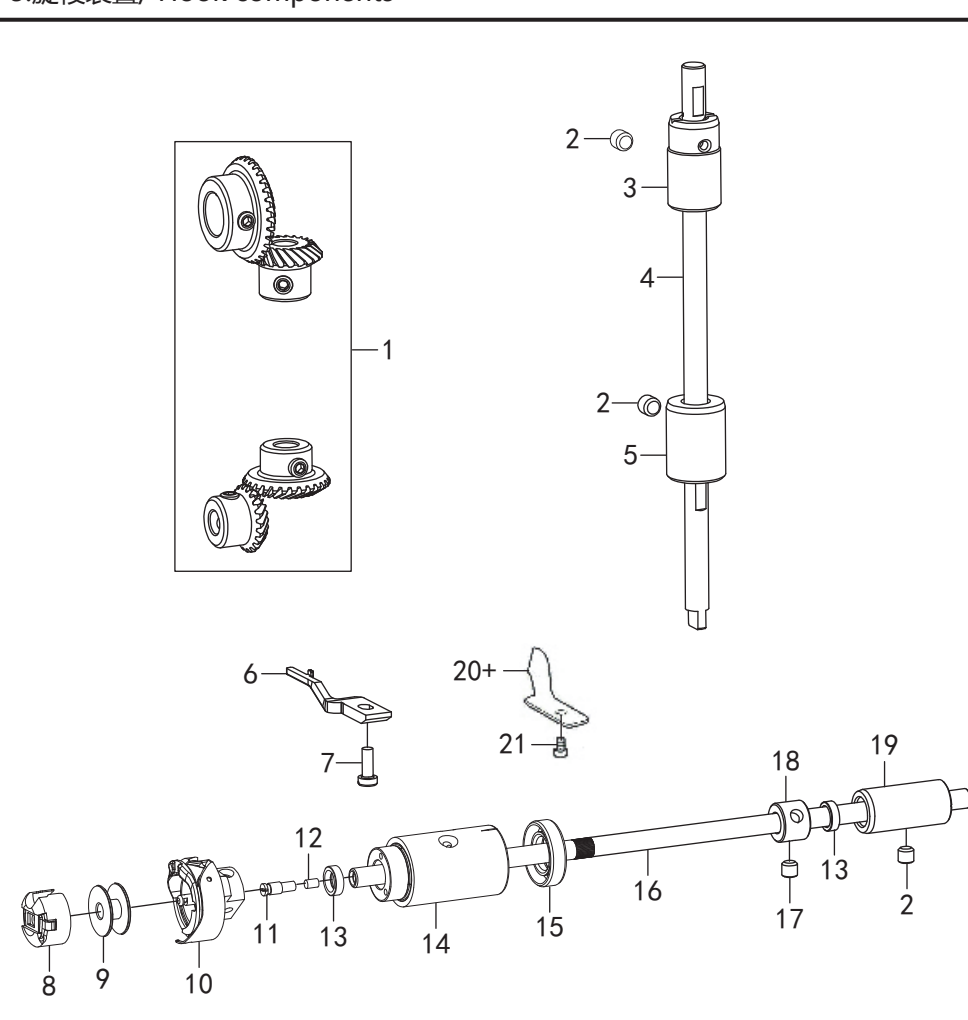
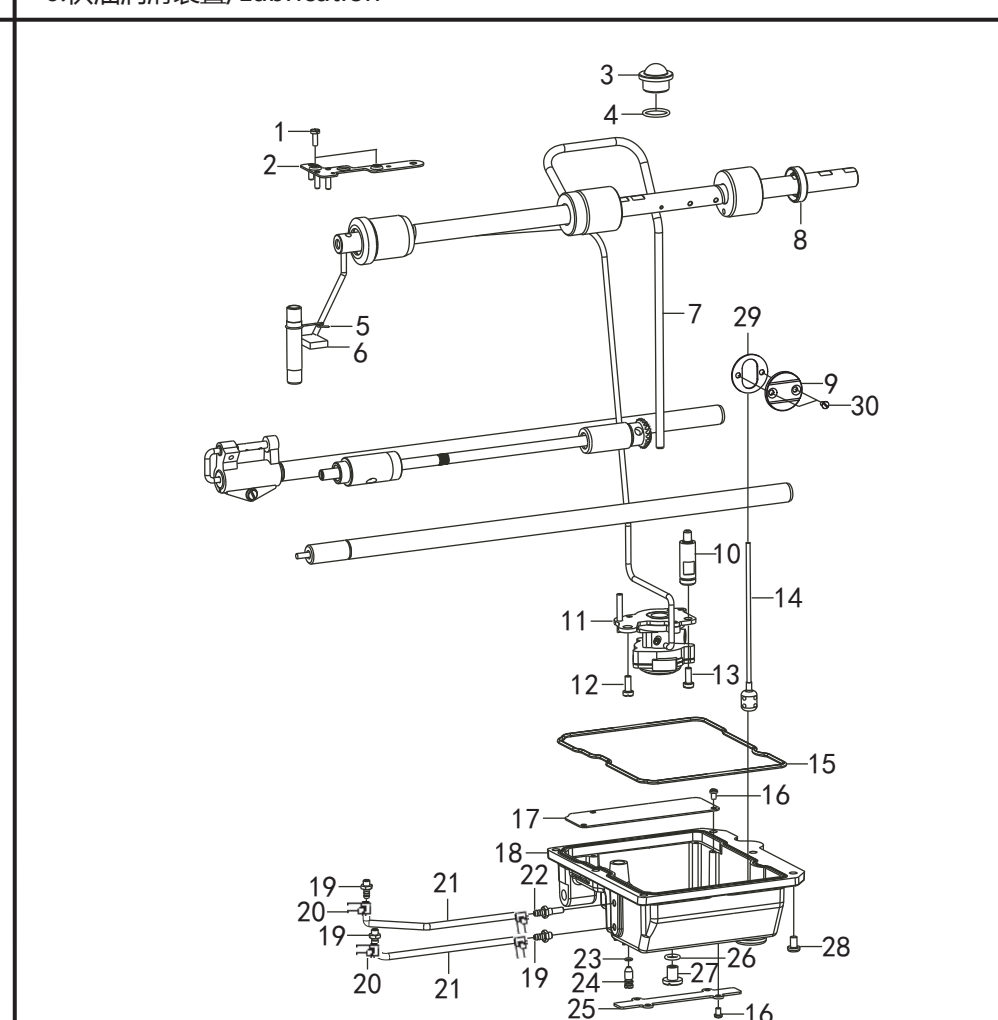
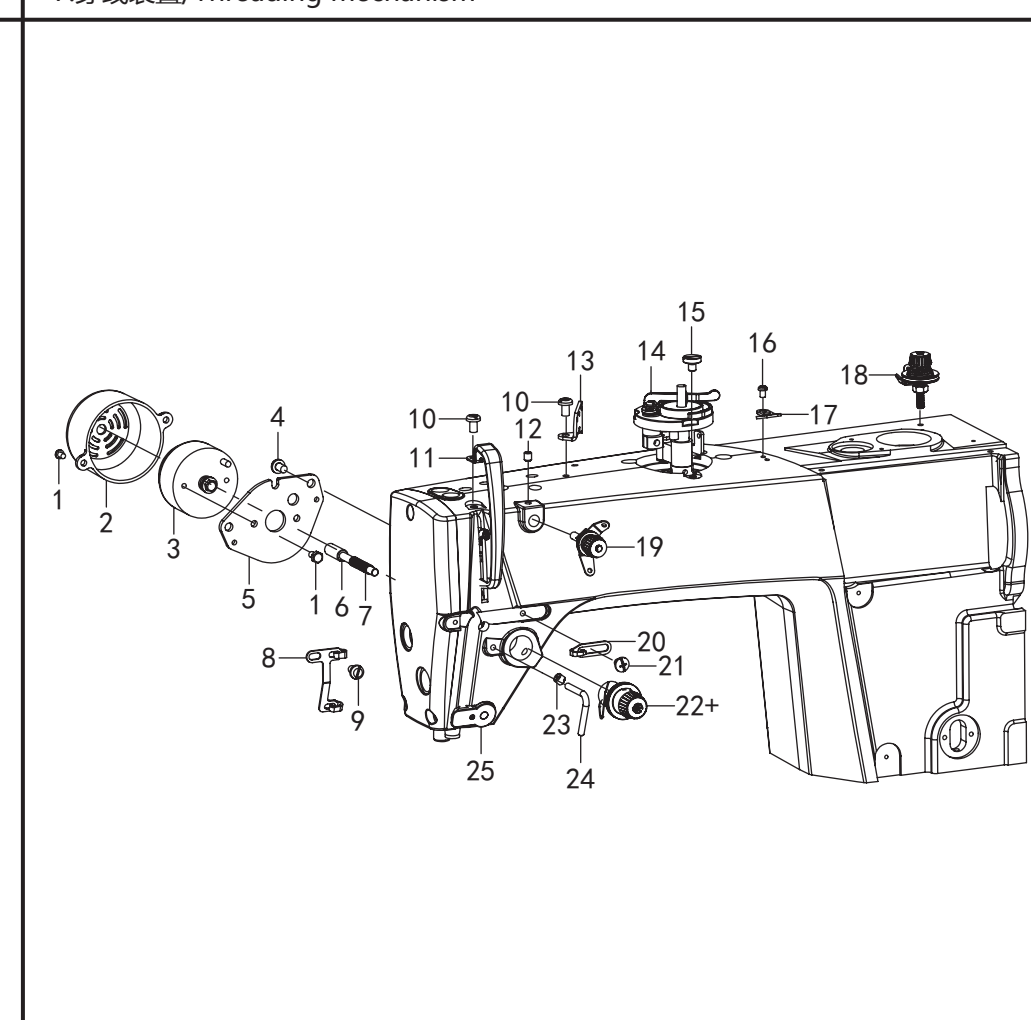
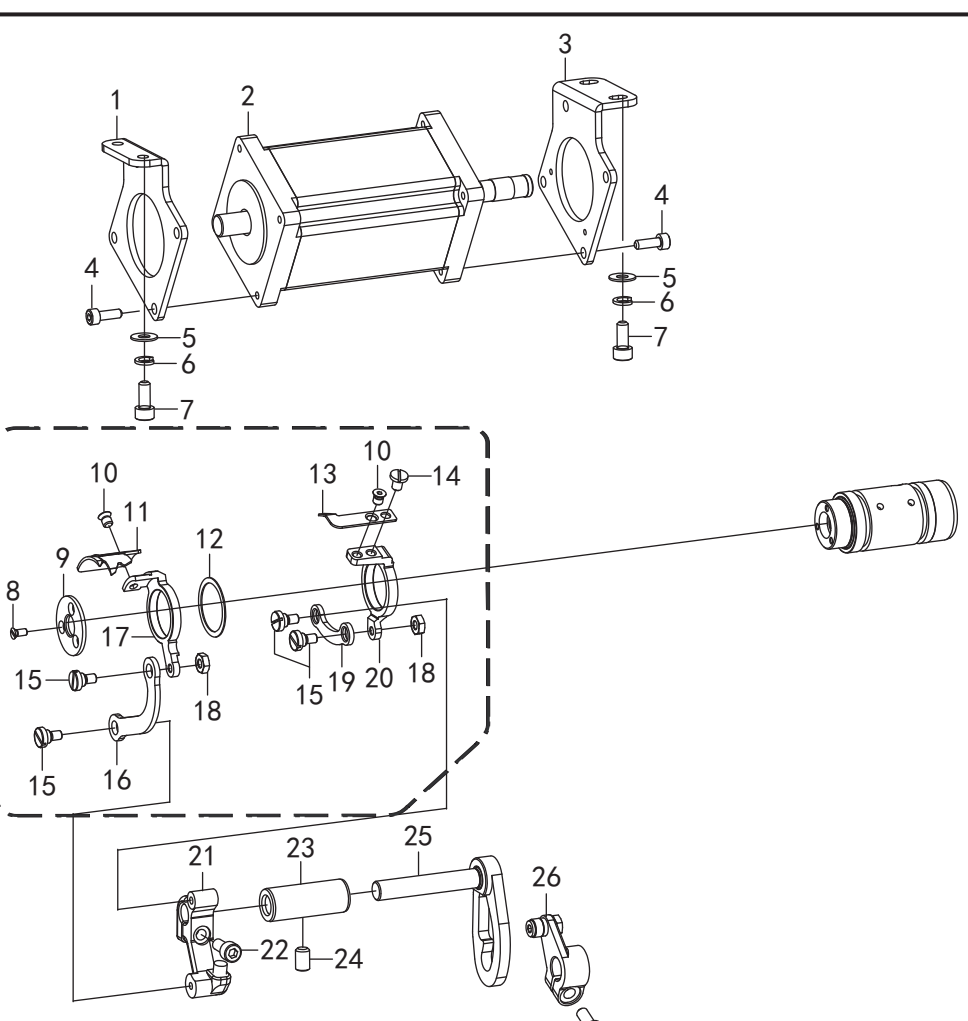
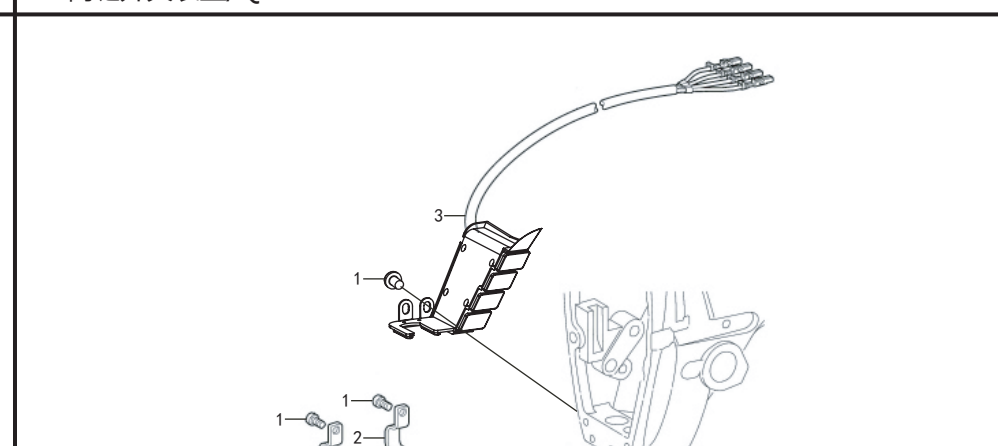
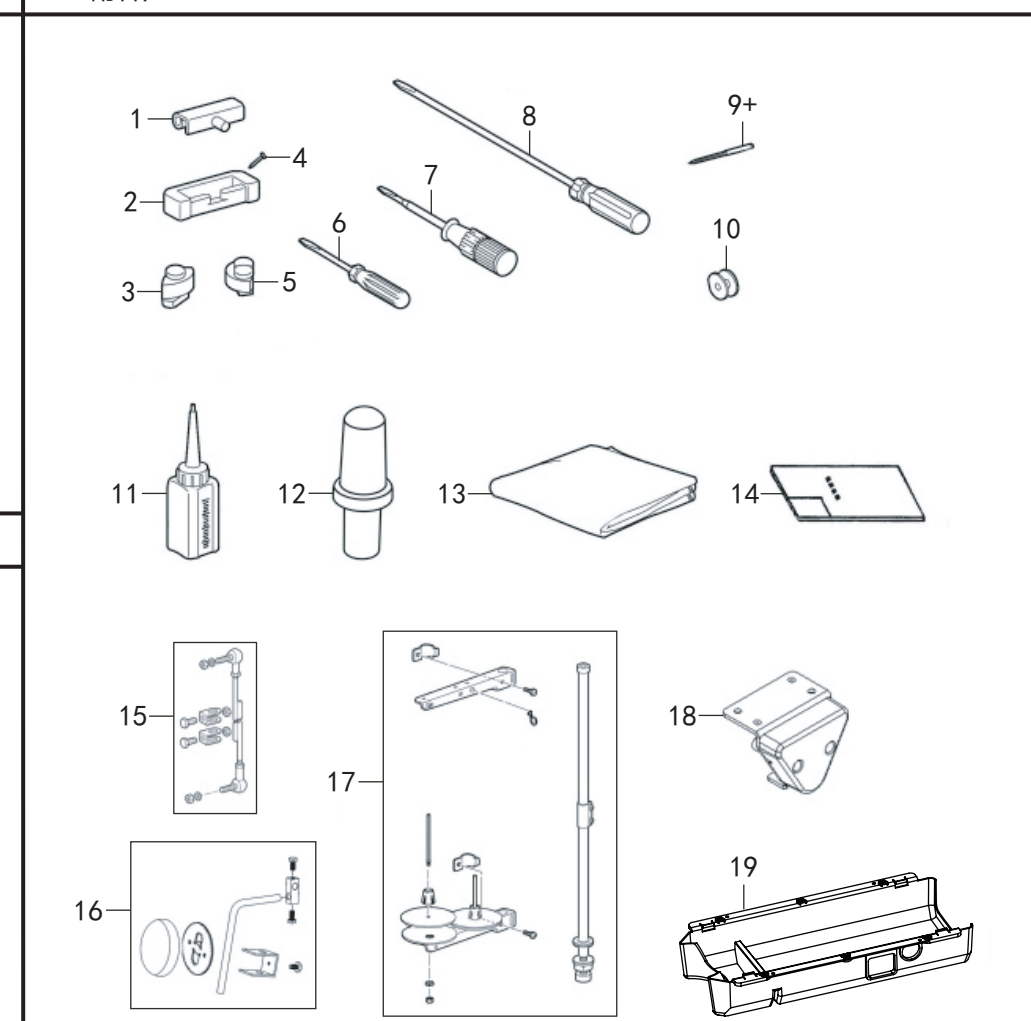
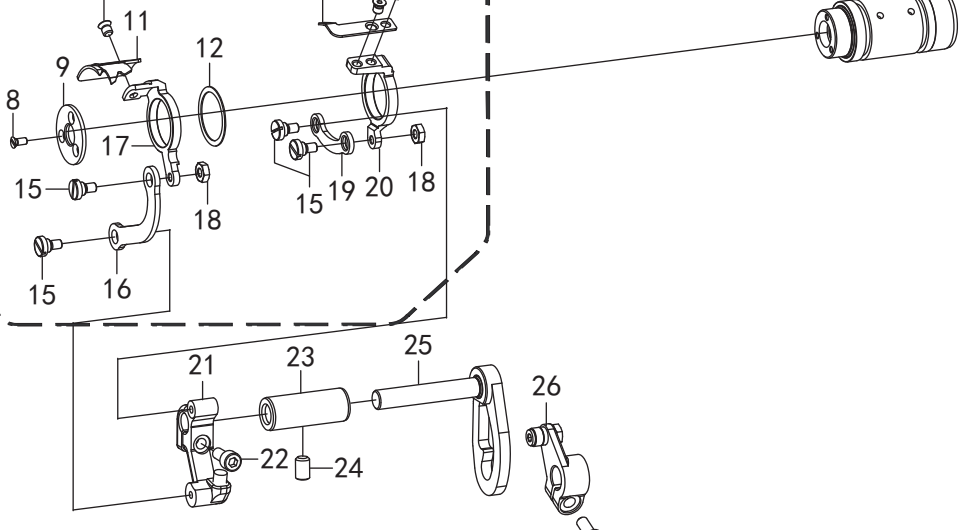
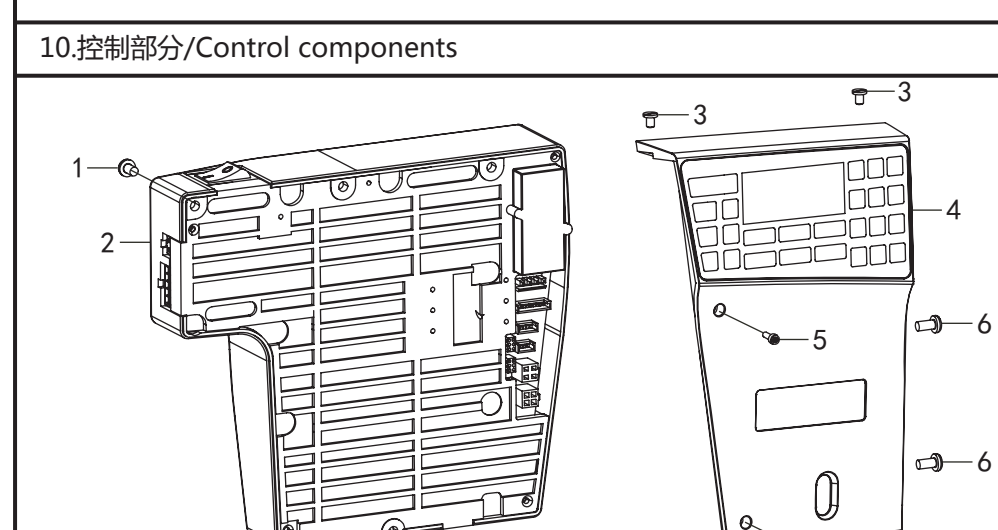




序号	图 号	数量	零 件 名 称	NAME OF PARTS	序号	图 号	数量	零 件 名 称	NAME OF PARTS	序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	062711212	3	螺钉 SM4. 76×32-12	SCREW PAN SM4. 76×32-12	1	101031601	1	螺钉 SM7. 14	SCREW PAN SM7. 14	32	101041101	1	针杆过线环	NEEDLE BAR THREAD GUIDE
2	168010201	1	面板	FACE PLATE	2	101031901	1	橡皮塞 6. 8	RUBBER CAP 6. 8	33+	115024101	1	机针 DB×1 14	NEEDLE DB×1 #14
3	168010301	1	面板垫	GASKET	3	125031501	1	针杆曲柄	COUNTER WEIGHT	33+	115024102	1	机针 DP×5 20	NEEDLE DP×5 #20
4	115010801	2	橡皮塞 8. 5	RUBBER 8. 5	4	101031801	1	螺钉 SM7. 14	SCREW PAN SM7. 14	34	101041001	1	支针螺钉 SM3. 18	SCREW PAN SM3. 18
5	101011001	2	橡皮塞 12. 2	RUBBER 12. 2	5	101032001	1	上轴前轴套	MAIN SHAFT BUSHING FRONT	35	101011801	1	推板组件	SLIDE PLATE COMPONENTS
6	115010401	1	后窗板	SIDE PLATE	6	014770632	2	螺钉 SM6. 35	SCREW SM6. 35	36+	115023401	1	针板 M	THREAD PLATE M
7	062501016	9	螺钉 M5×10	SCREW PAN M5×10	7	012060832	2	螺钉 M6×8	SCREW PAN M6×8	36+	112023402	1	针板 H	THREAD PLATE H
8	115010501	1	后窗板衬垫	GASKET	8	101032101	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	37	115023501	2	螺钉SM4. 37	SCREW PAN SM4. 37
9	168010901	1	橡皮塞 37. 8	RUBBER 37. 8	9	168020901	1	上轴中轴套	BUSHING INTERMSDIATE	38	101032501	1	上轴挡圈	THRUST COLLAR
10	168011001	1	马达罩	MOTOR COVER	10	101033801	1	上轴	MAIN SHAFT	39	014770632	1	螺钉SM6. 35×40-6	SCREW SM6. 35×40-6
11	018502036	4	螺钉 M5×20	SCREW PAN M5×20	11	101032701	1	上轴后轴套	MAIN SHAFT BUSHING READ					
12	115010701	2	橡皮塞 15. 5	RUBBER 15. 5	12	115024001	4	油封	OIL SEAL					
13	062400616	1	螺钉 M4×6	SCREW PAN M4×6	13	168023201	1	马达组件	SERVO NOTOR ASSY					
14	115011201	1	卷边器座	EDGE WINDING DEVICE	14	028050246	3	弹性垫圈	SPRING WASHER					
15	168011701	4	底板支柱	BED SCREW STUD	15	025050132	3	垫圈 M5	WASHER M5					
16	101011401	1	橡皮塞 21	RUBBER 21	16	018501436	3	螺钉 M5×14	SCREW PAN M5×14					
17	168012001	1	顶盖	UPPER COVER	17	168023301	1	编码器	FILM ROTATING AND ENCODER					
18	168012501	5	螺钉 M3×8	SCREW PAN M3×8	18	018300632	4	螺钉 M3×6	SCREW PAN M3×6					
					19	115025301	1	手轮	HANG WHEEL ASM					
					20	012501032	2	螺钉 M5×10	SCREW PAN M5×10					
					21	115025401	1	螺钉 SM8. 73	SCREW PAN SM8. 73					
					22	012060832	1	螺钉 M6×8	SCREW PAN M6×8					
					23+	101031401	1	挑线杆组件 M	THREAD TAKE-UP LEVER ASM M					
					23+	101031402	1	挑线杆组件 H	THREAD TAKE-UP LEVER ASM H					
					24	115021401	1	垫圈	WASHER					
					25+	101043701	1	滑块组件 M	SLIDE BLOCK SLOT ASSY M					
					25+	101043702	1	滑块槽组件 H	SLIDE BLOCK SLOT ASSY H					
					26	115024601	2	螺钉 SM3. 57	SCREW PAN SM3. 57×40-6					
					27	115010801	1	橡皮塞 8. 5	RUBBER CAP 8. 5					
					28	115025601	1	油毡	FELT					
					29	101040301	1	针杆上套	NEEDLE BAR BUSH U					
					30+	101040401	1	针杆 M	NEEDLE BAR M					
					30+	101040402	1	针杆 H	NEEDLE BAR H					
					31+	101040901	1	针杆下套 M	NEEDLE BAR BUSH D M					
					31+	101040902	1	针杆下套 H	NEEDLE BAR BUSH D H					



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1	101054501	1	螺钉 SM3. 57	SCREW SM3. 57	1	018501636	1	螺钉 M5×16	SCREW PAN M5×16	38	115072601	1	螺钉	SCREW PAN
2	101054601	1	垫圈3. 7	WASHER 3. 7	2	168040201	2	连杆轴	STUD	39	168043901	1	抬牙轴	FEED DRIVING SHAFT
3	168030301	1	抬压脚扳手	HAND LIFTER	3	168040301	1	倒缝连杆	F-REGULATOR CONNECT ROD	40	048050342	2	卡簧 E5	RING E5
4	081004070	1	O型圈 P4	RING P4	4	014680632	2	螺钉 SM4. 37	SCREW PAN SM4. 37	41	125013001	2	橡皮塞 15. 3	RUBBER 15. 3
5	101054701	1	抬压脚凸轮	PRESS FOOT LIFTER CAM ASM	5	168040501	1	倒缝曲柄	INVERTED CAANK					
6	101052001	2	前杠杆螺纹销	LINK SHAFT	6	168040601	1	倒缝步进电机	BACKSEWING STEPPING MOTOR					
7	101052101	2	防油橡胶垫（薄）	WASHER	7	018401432	4	螺钉 M4×14	SCREW PAN M4×14					
8	168031001-1	1	抬压脚前杠杆	HANK LIFTER LINK	8	101061501	1	摆动板座左销	ADJUSTING LINK FULCRUM SHAFT					
9	168030901	1	抬压脚拉杆	LIFTING LEVER LINK	9	014760832	2	螺钉 SM5. 95	SCREW PAN SM5. 95					
10	048050342	3	卡簧 E5	SNAP RING E5	10	101061801	2	曲柄连杆短销	FEED LINK STUD					
11	101056301	1	垫圈 6. 35	WASHER 6. 35	11	168041101	1	切换器	LEVEL FEED REGULATOR					
12	115034301	3	轴位螺钉 SM4. 76	SOREW SM4. 76	12	101061601	2	曲柄短连杆	FEED ROCKER LINK					
13	115034501	1	轴位螺钉 SM6. 35	SOREW SM6. 35	13	168041301	1	切换器右销	ADJUSTING LINK FULCRUM SHAFT					
14	115034601	1	膝控提升手杆	LIFT KNEE CONTROL LEVER	14	101061701	2	曲柄长连杆	FEED ROCKER LINK					
15	168031501	1	调压螺钉组件	PRESSURE REGULATING BOL	15	101060901	1	送料连杆销	WSLKing FOOT PIN					
16	101050301	1	调压导杆	PRESSER GUIDE BAR	16	101022801	5	螺钉 SM3. 57	SCREW PAN SM3. 57					
17	101050401	1	调压簧	PRESSER SPRING	17	101063301	1	送料曲柄	FEED ROCKER SHAFT CRANK					
18	101050601	1	压杆导架	NEEDLE BAR GUIDE BAACKET	18	101063501	2	螺钉 SM5. 95	SCREW PAN SM5. 95					
19	014770632	1	螺钉 SM6. 35	SOREW SM6. 35	19	101063401	1	送料曲柄销	NWALKING FOOT PIN					
20	101050901	1	压杆套防油圈	SHOCK PAD	20	101061101	1	连杆轴位螺钉	HINGE SCREW					
21	101051001	1	压杆衬套	PRESSER BAR BUSHING LOWER	21	101060102	1	连杆组件 H	CONNECTING ROD ASM					
22	101050501	1	压杆	PRESSER BAR	22	101063601	1	抬牙后曲柄	READ CRANK ASM					
23	115031001	1	螺钉 SM3. 57	SOREW SM3. 57	23	101063701	1	螺母 SM5. 95	NUT SM5. 95					
24	101051301	1	护指器	PROTECT SHELF	24	048140142	2	挡圈 C14	RING C14					
25+	101051201	1	压脚 M	MPRESSER FOOT ASM M	25	125064301	2	油封	OIL SEAL					
25+	101051202	1	压脚 H	MPRESSER FOOT ASM H	26	168042601	1	送布轴	FEED ROCKER SHAFT					
26	169033301	1	抬压脚凸轮	HAND LIFTER CAM	27	101063101	2	送布轴前轴套	FEED ROCKER SHAFT METAL					
27	014600832	2	螺钉 M6×8	SCREW PAN M6×8	28	014770632	4	螺钉 SM6. 35	SCREW PAN SM6. 35					
28	018601232	1	螺钉 M6×12	SCREW PAN M6×12	29	101062901	2	送布轴挡圈	THRUST COLLAR					
29	169034001	1	轴承	BEARING	30	125064201	2	送布轴中套	FEED ROCKER SHAFT METAL					
30	168033101	1	抬压脚曲柄轴	PRESSER FOOT CRANK SHAFT	31	101062201	1	牙架销	FEED BAR SHAFT					
31	025060236	1	垫片	WASHER	32	101062501	1	牙架座	FEED ROCKER					
32	168033201	1	抬压脚驱动曲柄	PRESSER FOOT DRIVING CRANK	33	101062301	1	牙架	FEED BAR					
33	021600106	1	螺母 M6×0. 75	NUT M6×0. 75	34	115047001	2	螺钉 SM3. 18	SCREW PAN SM3. 18					
34	012500632	2	螺钉 M5×6	SCREW PAN M5×6	35+	115046901	1	送料牙 M	FEED DOG M					
35	168033501	1	曲柄轴挡圈	SET SCREW COLLAR	35+	115046902	1	送料牙 H	FEED DOG H					
36	168033601	1	膝控提升杆橡皮塞	RUBBER CAP	36	101062701	1	螺钉 SM5. 95	SCREW PAN SM5. 95					
37	168033701	1	抬压脚顶杆	CONNECTING ROD VERTICAL	37	101063901	1	抬牙叉形曲柄	DRIVING SHAFT CRANK ASM					

5.旋梭装置/ Hook components					6.供油润滑装置/Lubrication					7.穿线装置/Threading mechanism				
														
序号	图 号	数量	零 件 名 称	NAME OF PARTS	序号	图 号	数量	零 件 名 称	NAME OF PARTS	序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	101041301	1	伞齿轮组件	BEVEL GEAR ASSY	1	115031001	2	螺钉 SM3. 57	SCREW PAN SM3. 57	1	062400616	4	螺钉 M4×6	NEEDLE CLAMP SCREW PAN M4×6
2	014760832	3	螺钉 SM5. 95	SCREW SM5. 95	2	101090701	1	油线固定板	OIL THREAD BORAD ASM	2	168070201	1	电磁铁罩	SOLENOID COVER
3	168050301	1	竖轴上轴套	VERTICAL SHAFT BUSH U	3	101090901	1	油窗	OIL GAUGE WINDOW	3	168070301	1	松线电磁铁组件	ELEC TENSION RELEASE ASSY
4	101041901	1	竖轴	VERTICAL SHAFT	4	101091001	1	O 型圈	O RING	4	062500816	2	螺钉 M5×8	SCREW PAN M5×8
5	101042201	1	竖轴下轴套	VERTICAL SHAFT BUSH D	5	101090601	1	油毡夹	OIL FELT PRESSER	5	168070802	1	电磁铁安装板	SOLENOID SETTING PLATE
6	115072201	1	旋梭定位勾	HOOK STOPPER	6	101090301	1	油毡	FELT	6	168070901	1	松线销	TENSION SHAFT
7	115072601	1	螺钉 SM4. 37	SCREW PAN SM4. 37	7	101091801	1	上轴供油管	MAIN SHAFT OIL TUBE	7	168071001	1	松线销复位簧	TENSION RELEASE RETURN SPRING
8	115072701	1	梭芯套组件	BOBBIN GASE ASSY	8	115024001	1	油封	OIL SEAL	8	12502101	1	面线线勾	FACE PLATE THREAD GUIDE
9	115072401	1	梭芯	BOBBIN	9	168063401	1	油量视窗板	OIL GAGE WINDOW	9	062400616	1	螺钉 M4×6	SCREW PAN M4×6
10	115072301	1	旋梭组件	ROTARY HOOK ASSY	10	101091601	1	油泵连接螺钉	OIL PUMP SUPPORT	10	101010901	2	螺钉 SM4. 76	SCREW PAN SM4. 76
11	115071401	1	油盖螺钉	OIL COVER SCREW	11	168061401	1	油泵组件	PUMP UNIT	11	101010801	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER
12	115071901	1	油芯	OIL CORE	12	101074701	1	螺钉 SM5. 95	SCREW PAN SM5. 95	12	101022201	1	螺钉 SM4. 76	SCREW PAN SM4. 76
13	115073401	2	油封	OIL SEAL	13	115072601	1	螺钉 SM4. 37	SCREW PAN SM4. 37	13	115090301	1	穿线板	SPOOL PLATE
14	168051401	1	下轴前套	PUMP BUSH	14	168061701	1	浮球组件	FLOAT ASSY	14	115100501	3	螺钉 M5×6	SCREW PAN M5×6
15	115071601	1	油封	OIL SEAL	15	168061802	1	油盒密封圈	OIL BOX SEALING RING	15	101022501	1	绕线器组件	BOBBIN WINDER ASM
16	101042901	1	旋梭轴	ROTARY HOOK SHAFT	16	062350616	7	螺钉 M3. 5×6	SCREW TUBE M3. 5×6	16	101022801	2	螺钉 SM3. 57	SCREW PAN SM3. 57
17	014770432	2	螺钉 SM6. 35	SCREW PAN SM6. 35	17	168062002	1	油盒盖	THE OIL BOX COVER	17	101022701	1	切刀	KNIFE
18	115072001	1	紧圈	SET SCREW COLLAR	18	168062102	1	油盒	OIL BOX	18	168072101	1	绕线器夹线组件	BOBBIN THREAD TENSION ASM
19	168051901	1	下轴后轴套	BUSHING THREAD FINGER	19	115080401	3	供油口	OIL FEEDING PIPE	19	168072201	1	调线夹线器组件	THREAD TENSION ASM
20+	125082201	1	分线器	LOWER THREAD FINGER	20	115085501	4	油管夹	OIL PIPE CLAMP	20	115090701	1	机壳线导向 R	FRAME THREAD GUIDE R
20+	168052001	1	分线片（单刀）	LOWER THREAD FINGER	21	168062401	2	油管 L=	VINYL TUBE L=	21	115090801	1	螺钉 M5×6	SCREW PAN M5×6
21	101080701	1	螺钉 SM3. 57	SCREW PAN SM3. 57	22	168062601	1	供油口	OIL FEEDING PIPE	22+	168072501	1	夹线器组件 M	THREAD TENSION ASSY M
					23	081004870	1	O 型圈 P4	O RING P4	22+	168072601	1	夹线器组件 H	THREAD TENSION ASSY H
					24	115081501	1	调节螺钉	ADJUSTING SCREW	23	014760832	2	螺钉 SM5. 95	SCREW PAN SM5. 95
					25	124123201	1	电线压板	WIRE PLATE	24	115090501	1	线导向	P-BAR BRACKET THREAD GUIDE
					26	168063001	1	O 型圈	O RING	25	168072801	1	电子夹线器	THREAD TAKE-UP
					27	115080901	1	放油螺钉 M8	SCREW PAN M8					
					28	018502032	8	螺钉 M5×20	SCREW PAN M5×20					
					29	168063501	1	油窗防油垫	OIL WINDOW CUSHION					
					30	115110401	1	螺钉SM3. 57×40-5	SCREW PAN SM3. 57×40-5					
8.切线装置/Thread trimmer mechanism					9.倒缝开关装置/Quick reverse switch mechanism					11.附件/Accessories				
														
10.控制部分/Control components														
														
序号	图 号	数量	零 件 名 称	NAME OF PARTS	序号	图 号	数量	零 件 名 称	NAME OF PARTS	序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	168080101	1	电机安装板 L	SOLENOID SETTING PLATE L	1	062500816	4	螺钉 M5×8	SCREW PAN M5×8	1	115150401	2	机头铰链	MACHINE HINGE PLATE
2	168080201	1	剪线电机	MOTOR	2	115140301	2	电线夹 U2	CORD HOLDER U2	2	115150501	2	机头铰链套	HINGE SLEEVE HEAD
3	168080301	1	电机安装板 R	SOLENOID SETTING PLATE R	3	168090101	1	倒缝开关组件	R-SWICH ASSY	3	125120601	2	头部防震垫	QUAKEPROOF WASHER
4	018401232	8	螺钉 M4×12	SCREW PAN M4×12						4	115150701	4	钉	NAIL
5	025050132	4	垫圈 M5	WASHER M5						5	125120801	2	头部防震垫	QUAKEPROOF WASHER
6	028050246	4	弹簧垫圈	SPRING WASHER						6	115151601	1	螺丝刀（小）	SCREW DIRVER
7	018501232	4	螺钉 M5×12	SCREW PAN M5×12						7	115151701	1	螺丝刀（中）	SCREW DIRVER
8	125080401	3	螺钉 M3×7	SCREW PAN M3×7						8	115151801	1	螺丝刀（大）	SCREW DIRVER
9	125082501	1	动刀压板	KNIFE HOLLDER PRESSER PLATE						9+	115024101	4	机针 DB×1 14	NEEDLE DB×1 14
10	115111301	3	螺钉 SM4. 37	SCREW PAN SM4. 37						9+	115024102	4	机针 DP×5 20	NEEDLE DP×5 20
11	125081501	1	下动刀	MOVABLE KNIFE L D						10	115072401	3	梭芯	BOBBIN
12	125081801	1	垫圈	WASHER						11	115151001	1	中号油壶	OIL RESERIVIR
13	125081401	1	上动刀	MOVABLE KNIFEL U						12	168111401	1	机头撑杆	HEAD REST
14	125080501	1	螺钉 SM4. 37	SCREW PAN SM4. 37						13	115151301	1	机头罩	HEAD COVER
15	125080601	4	螺钉 M4	SCREW PAN M4						14	168111601	1	零件手册	PARTS BOOK
16	125082001	1	刀架长连杆	KNIFE HOLLDER CONNECTING ROD L						15	115151901	1	连杆组件	CONNECTING ROD ASSY
17	125081701	1	下刀架	HOLER M-KNIFE D						16	115060101	1	膝控组件	KNEE LIFTER ASSY
18	021400306	2	螺母 M4	NUT M4						17	115151401	1	膝控组件 2DR	THREAD STAND ASM 2DR
19	125081901	1	刀架短连杆	KNIFE HOLLDER CONNECTING ROD S						18	169050101	1	膝靠组件	ELECTRONIC KNEE CONTROL ASSY
20	125081601	1	上刀架	HOLER M-KNIFE U						19	125103101	1	油盘	OIL PAN
21	125082101	1	切线曲柄	THREAD TRIMMER LEVER	1	018502032	3	螺钉 M5×20	SCREW PAN M5×20					
22	018501432	2	螺钉 M5×14	SCREW M5×14	2	168100201	1	控制箱	CONTROL BOX ASSY					
23	115112301	1	叉轴轴套	FORKED SHAFT BUSH	3	101020201	2	螺钉 SM4. 37×40-6	SCREW PAN SM4. 37×40-6					
24	014760832	1	螺钉 SM5. 95	SCREW PAN SM5. 95	4	168100401	1	操作盒组件	OPERATION PANEL					
25	168082001	1	切线曲柄	THREAD TRIMMER LEVER	5	168012501	2	螺钉 M3×8	SCREW PAN M3×8					
26	169110102	1	切线驱动曲柄	THREAD TRIMMER CAM LEVER SHAFT	6	062501016	2	螺钉 M5×10	SCREW PAN M5×10					